

Supplemental Instructions for 19.5" Hutchinson CRF Installation

Tire 225/70R19.5 LR:G Michelin XZE

**Follow the general instructions of the CRF installation in terms of tire and wheel preparation.

1. Connect CRF arcs loosely with one bolt as shown in the following photo. A few turns of the thread are all that is needed.



2. Snake the roller halves into the tire as shown in the following photo



3. Lubricate the bottom bead and mount the bottom bead on the tire leaving the top bead outside the wheel flange. The CRF should fall into the tire when the bead is seated. If the CRF does not fall into the tire, push the CRF at the connected portion with a tire iron until it falls into the tire.



4. Once the bottom bead is seated, locate the open end of the CRF inside the tire and move the CRF so the open end of the arcs is located at the valve hole location. You may use the installation bars or tire iron to move the CRF to the proper location. See the following photo.



5. Install the two mounting bars in the installation holes located at the end of each side of the CRF arcs. See the previous photo.
6. Install the metal strap around the bars and push down firmly until the strap is snug. Pull outward on the bars until both CRF arcs come together exposing the bolt hole. Using another person, have them install the bolt into the hole and fasten by hand until snug.



7. Continue to tighten the bolt down until the bolt is secure to 30 ft lbs.



8. Loosen the safety clip mounting screw and install the bolt safety clip over the nut. Secure the mounting screw.



9. Rotate the tire to the other loosely connected arc and complete steps 7 & 8.

10. Generously lubricate the outer tire bead and install with the machine. If the tire bead becomes tight it will be necessary to use tire irons. Extra caution must be taken not to damage tire beads.



11. Inflate to pressure and Balance

